




GLASS COLOUR	MULTI	(S)						SPECIFICATION AGREEMENTS ARE BASED ON TOLERANCED DIMENSIONS. DO NOT SCALE DRAWING. COPYRIGHT RESERVED, NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM ARDAGH GLASS LTD.	 <b>ArdaghGlass</b>
VACUITY	27.6ml ( 1.8%)	(R)							
FILL LEVEL	70.0	(Q)							
		(P)	WI-1500-0007 CONVERTED TO WARE SPEC.(FINISH WAS GF313).AB	18/06/01	TB	DB			
		(N)	GLASS COLOUR WAS GREEN ONLY. S.M.	14/1/97	J.H	D.B.		1.5 LTR WINE	
		(M)	ø12.0 FLAT INCLUDED IN P/UP. P/UP HGT WAS 4.4mm. S.M.	11/12/95	J.H.	D.B.			
		(L)	TURBINE STIPPLE REPLACED BY SHORT BAR STIPPLE. CAVITY No MOVED INTO LINE WITH C.I.D. S.M.	23/11/95	J.H	D.B.			
			REVISION	DATE	CHK	DRC			
MEASURING CONTAINER			NOMINAL CAPACITY 1500.0ml ± 12.0ml					CUSTOMER. NON PROPRIETARY	
MINIMUM THROUGH BORE	18.2		WEIGHT NOMINAL 785g			HUF=323.9		DRAWN. S.M.	DATE 23-11-95
TILT ANGLE	19.6°		FINISH 31½ mm D.R.O.T.E. - RF29872/1			CHECKED. J.H.			
MAXIMUM CARBONATION (GAS VOLUMES)	N/A		SURFACE TREATMENT HOT END - YES COLD END - YES			FULL SIZE		SCALE	DRAWING No A2
								4293-P-51	