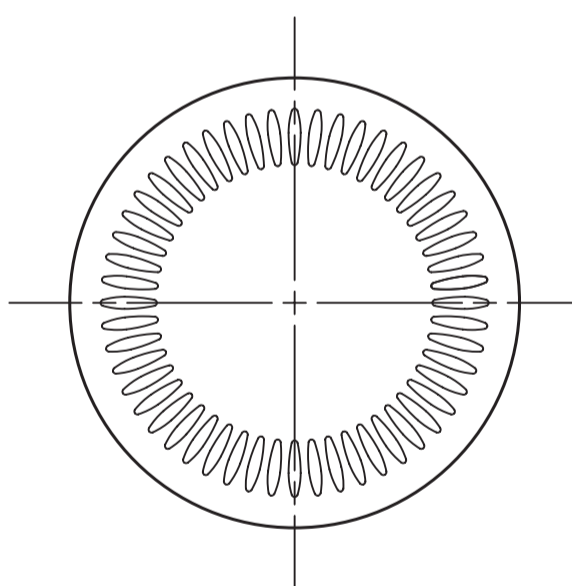


SHORT BAR STIPPLE ON STANDING AREA




BASE VIEW

NOTES:

INSWEEP LETTERING TO BE 4.0 HIGH AND ROUND BOTTOM STYLE.

ALL DIMENSIONS ARE IN MILLIMETERS

GLASS COLOUR	MULTI	(J)	MINIMUM VERTICAL LOAD WAS 4000N.	AB	03/12/02	TB	DB	SPECIFICATION AGREEMENTS ARE BASED ON TOLERANCED DIMENSIONS. DO NOT SCALE DRAWING. COPYRIGHT RESERVED, NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM ARDAGH GLASS LTD.	 ArdaghGlass
VACUITY	15.0ml (6.0%)	(H)	MINIMUM VERTICAL LOAD ADDED.	AB	29/07/02	TB	DB		
FILL LEVEL	38.0	(G)	HEIGHT TOLERANCE WAS ± 1.3, DIAMETER TOL WAS ± 1.3.	AB	29/06/01	TB	DB		
		(F)	WAS BRIMFUL CAP DRG. FILL LEVEL TO BE VERIFIED NOTE REMOVED.	AB	01/02/00	DB	DB		
		(E)	2.5mm MIN PUSH UP WAS 3.0mm	AB	13/10/99	JH	DB		
		(D)	FINISH WS GF131, FILL LEVEL TO BE VERIFIED ETC NOTE ADDED.	AB	16/09/99	JH	DB		
		(C)	OVERALL DIAMETER WAS 59.5, SHLDR RAD WAS 33.0, WGT WAS 125g.	SM	25/08/99	JH	TB		
MEASURING CONTAINER				REVISION	DATE	CHK	DRC	25cl BIDON	
MINIMUM THROUGH BORE	16.0			NOMINAL CAPACITY	250.0ml ± 4.0ml	± 6.0ml		CUSTOMER. NON PROPRIETARY	
TILT ANGLE	24.7°			WEIGHT NOMINAL	130g	HUF=143.1		DRAWN. S.M. DATE 04-02-98	
MAXIMUM CARBONATION (GAS VOLUMES)	3.0			FINISH	CROWN(SHALLOW) - GME 13.02 - RF30059				
MINIMUM VERTICAL LOAD	6860N			SURFACE TREATMENT	HOT END - YES	COLD END - YES		SCALE	DRAWING No
						FULL SIZE		8087-J-50	