DRG No 8541-B-50

1.0
R5.0
Ø27.0
62.0
R80.0
Ø38.5
750.0ml NOMINAL
R80.0
R18.0
Ø36.0
R32.7
R0.4
Ø77.6±1.5
284.5±1.8 INC 0.4 BASE STIPPLE
223.0
207.4
166.1
165.2
164.4
PANEL LENGTH
139.5
R0.4
24.9
24.9
24.1
20.6
R116.0
14.9 CTR
3.0 P/UP
R4.5
Ø67.3
CAVITY IDENTIFICATION DEVICE
Ø78.6±1.5

SHORT BAR STIPPLE ON STANDING AREA

CAVITY No

REF No

REVERSED EPSILON & FACTORY CODE

62mm   750ml
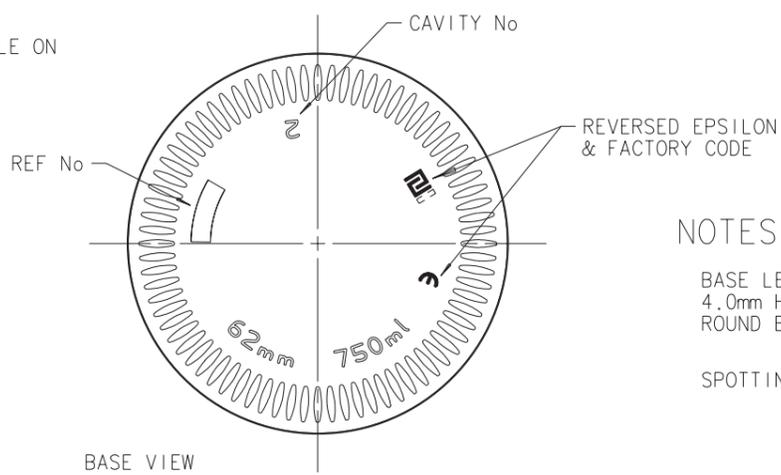
BASE VIEW

NOTES:

BASE LETTERING TO BE
4.0mm HIGH. 0.2 PROUD,
ROUND BOTTOM STYLE

SPOTTING BAR TO RF30051

ALL DIMENSIONS ARE IN MILLIMETERS

GLASS COLOUR	MULTI
VACUITY	25.6ml (3.4%)
FILL LEVEL	62.0

		REVISION	DATE	CHK	DRC
Ⓖ					
Ⓕ					
Ⓔ					
Ⓓ					
Ⓒ					
Ⓑ	MIN THRO BORE CORRECTED FROM 17.1 TO 16.3	AB	18/04/02	TB	DB
Ⓐ	SP-0750-0215 CONVERTED TO WARE SPEC.	AB	03/01/02	TB	DB

SPECIFICATION AGREEMENTS ARE BASED
ON TOLERANCED DIMENSIONS.
DO NOT SCALE DRAWING.
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ArdaghGlass

MEASURING CONTAINER	
MINIMUM THROUGH BORE	16.3
TILT ANGLE	17.7°
MAXIMUM CARBONATION (GAS VOLUMES)	N/A

NOMINAL CAPACITY	750.0ml ± 8.0ml	
WEIGHT NOMINAL	489g	HUF=261.1
FINISH	INVERSE CORKMOUTH - RF25885/2	
SURFACE TREATMENT	HOT END - YES	COLD END - YES

750ml ROUND WHISKY

CUSTOMER.   NON PROPRIETARY

DRAWN. A.B.	DATE 03-01-02
CHECKED. TB	D.R.C. DB
SCALE	DRAWING No	A2
FULL SIZE	8541-B-50